



LIST OF MACHINES

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DIVISION SCLESSIN

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DRILL

SCLESSIN - BELGIUM

N°	Producer	CNC	Type	Power	Table length	Table width	Width max	Height max	Table travel	Aligned head	Spindle Ø	Adm. weight	Special feat.
1400	TOS	Yes	FSS80	20 KW	3000	800	800	800	3000	Yes	400 x 400 Translation 800	2,5 T	TNC 355 Heidenhain

MILL/DRILL

SCLESSIN - BELGIUM

N°	Producer	CNC	Type	Power	Spindle Ø	Section	Horizontal course	Vertical course	Spindle course	Aligned Head	Adm. weight	Special feat.
1432	ZAYER	Yes	K.M.U 11000	22 KW		530/515	9300	1954	1000	Yes Universal- Head	20 T	CNC Heidenhain TNC 355 Store of 30 Tools
1323	SCHARMANN	Yes	HC 4.2 TDV 7	90 KW	225	600/480	15000	5000	1300 + 1300	Yes	100 T	CNC Heidenhain TNC 430 Turning table to 100 T
258	PEGARD	Yes	AF16 MM TRT 2400	25 KW	160		8900	2520	1200	Yes	30 T	2 Tables 2.38mx2.38m 30T Distance between center of tables : 5m

VERTICAL TURNING

SCLESSIN - BELGIUM

N°	Producer	Type	Power	Ø Table	Max. adm. Ø	Max. height	Adm .Weight	Fix points	Special feat.
1111	DÖRRIES	SD300	55 KW	3000	3500	2250	25 T	3	Copy device
1112	TOS	SK16		1630	1800	1200	6T	3	Copy device
1115	BOST	VTL65 CY500	128 KW	5000	6250/8000	4000 (milling 3850)	100 T	1	CNC Y-Axis -1000/+4400, horizontal milling head + 5 Axes
805	SCHIESS	20DKE 160		1800	2000	1200	12T	1	CNC
018	SCHIESS	16DKE 160		1600	1600	800	10T	1	CNC

TURNING MACHINES

SCLESSIN - BELGIUM

N°	Producer	Type	Power	Table Ø	Max Ø	Max Ø on lathe	Max. length	Ø Bezel	Weight	Specials
1200	PBR	TM25		450	300	540	1500	250		
1202	PBR	T400	18 KW	700	520	830	4000	400	4,5 T	
1230	SAFOP Léonard	80/300S	75 KW	2514	3260	3610	13000	1600	60 T	Polishing head

VARIOUS MECHANICAL MACHINES

SCLESSIN - BELGIUM

N°	Machine	Producer	Type	Power	Characteristics	Adm. Weight	Specials
1600	DYNAMIC BALANCING MACHINE	SCHENK	H8V		Max. diameter : 3150 Max. length : 6200 Speed : 260 to 2300 RPM	Mini 300 kg Maxi 40 T	Computer aided System for control and print of report

VERTICAL TURNING

SERAING - BELGIUM

Qty	Description	Producer	Type	Characteristics
1	TURNING CAROUSEL DOUBLE COLUMN CNC	SCHIESS FRORIEP (806)	32D	Table 3000 Volume 4020*3420 Adm. weight 40T
1	TURNING CAROUSEL SINGLE COLUMN CNC	SCHIESS FRORIEP (197)	80DF 700/900 550/280	Table 7 m Volume 8240*5547 Adm. weight 315T

MILL/DRILL MACHINES

SERAING - BELGIUM

Qty	Description	Producer	Type	Characteristics
1	SINGLE COLUMN CNC MILLING MACHINE	PARPAS (1007)	ML 120	Spindle Ø 160 Course X 12 m Course Y 3,5 m Course Z 1,25 m Plate 5m * 7 m Table 2,5 * 3 m Course 4 m Max. static weight 60 T
1	SINGLE COLUMN MILLING MACHINE	GIDDINGS & LEWIS	65 P10 CF	Spindle Ø 10 '' Course X 24 m Course Y 4,5 m Course Z 2,1 m Course W 1,2 m table 3,65 * 4 ,32 m Course 2 m Weight 60 T Weight on plate 300 T
1	PLATE-TYPE BORING MACHINE	TOSS (321)	WHN 13 CNC	Spindel Ø 130mm Spindel W : 800mm RPM 1600 Spindel max. height : 2m Max. X length : 2m Basic course : 1,25 m Fixed table : 12 T